

' Excel Visual Basic code for Teckmo Devices
 ' Last updated Feb 22, 2001
 ' For the most recent updates and product information please check our website
 ' Zaber Technologies Inc - www.zaber.com

' Note that the code below is identical to the Visual Basic Demo code in every way
 ' (ie it was simply cut and pasted from MS Visual Basic) except for the addition
 ' of the UserForm_Initialize() subroutine (see this routine below for more details)

' global variables

Dim iCommand(1 To 6) As Byte ' 6 byte command to send

Private Sub cmdOpenCom_Click()

' the "open com port and renumber" button was clicked

If objCommPort1.PortOpen = True Then

MsgBox "The Com port is already open"

Else

With objCommPort1

' Set com port number based on user selection

If optCom1.Value = True Then

.CommPort = 1

Else

.CommPort = 2

End If

' try to open the port

.PortOpen = True

' settings for Teckmo communications

.Handshaking = comNone

.Settings = "4800,N,8,1"

.InputMode = comInputModeText

.InputLen = 1

.RThreshold = 1

.DTREnable = True

.RTSEnable = True

.DTREnable = False

.RTSEnable = False

End With

' renumber all units

'objCommPort1.Output = Chr\$(0) + Chr\$(2) + Chr\$(0) + Chr\$(0) + Chr\$(0) + Chr\$(0)

' wait while renumbering

Call Delay(2.5)

End If

End Sub

Private Sub cmdExecuteSheet_Click()

' execute all commands on the sheet in sequence starting at top left

' commands must be preceded by 'ZT' in a cell by itself

If (objCommPort1.PortOpen = False) Then

MsgBox "The Com port is not open"

Else

Range("A1").Select

' find first command

Cells.Find(What:="ZT", After:=ActiveCell, LookIn:=xlValues, LookAt:= _

36F

01101111
10101111
00111000

```

' then close the port
If objCommPort1.PortOpen = False Then
    MsgBox "The Com port is already closed"
Else
    objCommPort1.PortOpen = False
End If
End Sub

```

```

Private Sub optCom1_Click()

```

```

End Sub

```

```

Private Sub Worksheet_Deactivate()

```

```

' close the com port when the worksheet is deactivated
' so that the com port will be available for access by
' VB code in other worksheets
If (objCommPort1.PortOpen = True) Then
    Call cmdCloseCom_Click
End If
End Sub

```

```

Private Sub Delay(d)

```

```

' wait for d seconds
t = Timer
While (Timer - t) < d
    Wend
End Sub

```

```

Private Sub objCommPort1_OnComm()

```

```

' just remove any bytes received by the com port
temp = objCommPort1.Input
End Sub

```

```

Sub Position_to_bytes(Position As Double)

```

```

' convert the user input data into 4 data bytes to send
If Position >= 0 Then

```

```

    'positive value entered by user
    iCommand(6) = Int(Position / (256# * 256# * 256#))
    Position = Position - 256# * 256# * 256# * iCommand(6)
    iCommand(5) = Int(Position / (256# * 256#))
    Position = Position - 256# * 256# * iCommand(5)
    iCommand(4) = Int(Position / 256#)
    Position = Position - 256# * iCommand(4)
    iCommand(3) = Int(Position)

```

```

Else

```

```

    'negative value entered by user
    Position = -Position - 1
    iCommand(6) = Int(Position / (256# * 256# * 256#))
    Position = Position - 256# * 256# * 256# * iCommand(6)
    iCommand(5) = Int(Position / (256# * 256#))
    Position = Position - 256# * 256# * iCommand(5)
    iCommand(4) = Int(Position / 256#)
    Position = Position - 256# * iCommand(4)
    iCommand(3) = Int(Position)
    iCommand(6) = 255 - iCommand(6)
    iCommand(5) = 255 - iCommand(5)
    iCommand(4) = 255 - iCommand(4)

```

```
iCommand(3) = 255 - iCommand(3)
End If
End Sub
```

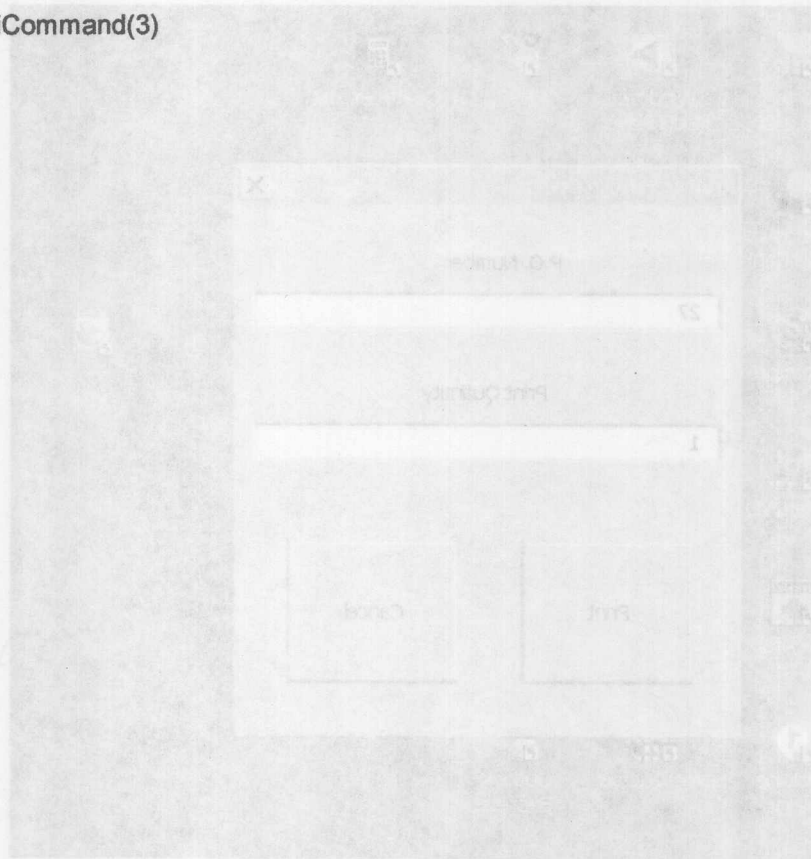


Figure 7: Running the application. Note the workbook icon on the right.

Mostly good output!

just a few more
to check again

Rev -

The code is:

```
Private Sub cmdCancel_Click()  
    Me.Hide  
    'Unload Application  
    Application.Quit  
End Sub
```

Find the userform terminate event and add the exact same code as follows:

```
Private Sub UserForm_Terminate()  
    Me.Hide  
    'Unload Application  
    Application.Quit  
End Sub
```

Now to consider how to run the application once the **Print** button is clicked:

```
Private Sub cmdPrint_Click()  
    Dim intI As Integer  
  
    nNumberOfCopies = -1  
    While nNumberOfCopies <= 0  
        If IsNumeric(txtPONumber.Text) = False Then  
            MsgBox "Only numbers please! ", vbOKOnly  
            txtPONumber.Text = Range("K8").Value  
            'fetch the last value that was printed + 1  
        Else  
            If IsNumeric(txtQuantity.Text) = False Then  
                MsgBox "Only numbers please! ", vbOKOnly  
                txtQuantity.Text = "1"  
            Else  
                'fetching the setup values  
                nStartingFrom = Round(Val(txtPONumber.Text), 0)  
                nNumberOfCopies = Round(Val(txtQuantity.Text), 0)  
            End If  
        End If  
    Wend  
  
    If nNumberOfCopies <> 0 Then  
        For intI = 1 To nNumberOfCopies  
            Range("K8").Value = nStartingFrom  
            Call PrintPO  
            nStartingFrom = nStartingFrom + 1  
        Next intI  
        'save the values in the workbook  
        'to prevent the "Are you sure question  
        'when the application closes  
        Range("K8").Value = Range("K8").Value + 1  
        'saving the next number to be printed  
        ActiveWorkbook.Save  
    End If  
  
    Me.Hide  
    'Unload Application  
    Application.Quit
```